
Panel benders (2)

Panel benders



PANEL BENDER FINN-POWER TYPE BCT 25-160

Model : BC 25 50-160

Manufacturer : FINN-POWER

PANEL BENDER FINN-POWER TYPE BCT 25-160 – USED YEAR 1996 – OVERHAULED YEAR 2008.

MAX. LENGHT BENDING

MM 2250

MIN. LENGHT BENDING

MM 500

MAX. WIDTH BENDING

MM 1250

MIN. WIDTH BENDING

MM 160

MAX. DEVELOPMENT DIAGONAL OF PANEL TO BENDING

MM 3000

MAX. HEIGHT BENDING "N"

MM 85/125

MAX. HEIGHT BENDING "SH"

MM 160/200

MAX. HEIGHT FIRST BENDING

4 Time Thickness of metal sheet

MAX. BENDING RETURN

MM 55

MAX THICKNESS OF METAL SHEET

MM 3 (METAL SHEET)

MM 2,2 (INOX)
MM 4,0 (ALLUMIN.)

MIN. THICKNESS OF METAL SHEET

MM 0,6

ANGLE OF BENDING

DA 0° A 135°

MAX. NUMBER OF BENDING FOR SIDE

N° 10

EXTERNAL RANGE

1,5 O Thickness of metal sheet

TOLERANCE IN THE ANGLE

+/- 0°,40'

TOLERANCE IN THE BENDING

+/- 0,15 MM

MAX TOLERANCE IN THE BACK STRAIGHT

+/- 0,6 MM

POWER INSTALLED

kw 47

COMPRESSED AIR

10 LT. MIN A 6 BAR

TECHNICAL SPECIFICATIONS:

- TABLE OF LOAD METAL SHEET FROM PACK "LT"
- PRESS BRAKE OMNIDIRECTIONAL "BU"
- MANIPULATOR GROUP "MG"
- CONVEYOR WITH ROTATION "LRD"
- UNLOAD TABLE AND BUILD UP "MU"
- OLEODINAMIC JUNCTION BOX
- WITH NEW BLADES



PANEL BENDERS P4+S4

Model : P4+S4

Manufacturer : SALVAGNINI

PANEL MACHINE "SALVAGNINI" TYPE P4+S4 USED YEAR 1991

TECHNICAL SPECIFICATION:

- TABLE WITH DIMENSIONS MM 2900 X 1500
- VERTICAL STROKE OF TABLE MM 550
- SUPPLY SYSTEMS

- MACHINE S4

Max side length of metal sheet: MM 2890

Max side short of metal sheet: MM 1500

Min side length of metal sheet: MM 310

Min side length of metal sheet: MM 140

- PUNCHING HEAD
- ROTATION CONTINUE PUNCH
- SHEAR SYSTEM

- MACHINE P4

Max length of bending: MM 2250

Max thickness of metal sheet: MM 2

Numeric control of stop machine

- UNLOAD SYSTEM OF PANELLS PARTS
- COOLER SYSTEM FO AIR AND WATER

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